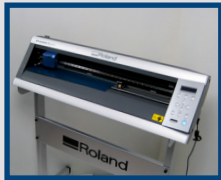


Basic Film

Easy to cut and weed and available in many standard / fashion colors this matte polyurethane vinyl is the perfect solution for medium to large sized designs whilst providing a soft hand. Perfectly suited for sports- and leisure wear. A great heat transfer material at a great value (PU, 85 micron [+/- 10%]).



FEED MATERIAL
into cutter so that the carrier is on the bottom.



CUT LOGO,
words or numbers in reverse (mirror image).



WEED
away excess material leaving only the desired graphic on the carrier.



PREHEAT & POSITION
Preheat garment for 3-5 seconds, prior to application. Position weeded design on garment with the carrier side up.

(reads left to right)

Place a Kraft Paper cover sheet over carrier before pressing.



HEAT APPLY
Temperature:
320°F; 160°C
Time:
10-15 seconds
Pressure:
medium
#6 on Hotronix®



PEEL COOL/COLD
It is best to peel the carrier away from garment, as opposed to pulling the garment away from the carrier.

Recommended Fabrics

100% cotton

100% polyester

Poly/cotton blends

Due to the combination of fabrics, weaves, coatings and dyes used in the textile industry, Stahls' recommends and provides samples of our materials and medias for testing.

Accessories Required

Cover Sheet

EZ Weeder® or Tweezers

Cutting Notes

You should always test cut prior to any production run. Remember cutter settings will need to be adjusted as your blade ages. For optimal cutting and weeding, maintain a line thickness of at least 1/16" (1.5mm) for lettering & logos.

Care Instructions

Machine wash warm using mild detergent. Do not use bleach. Dry at a normal dryer setting on household machines. Do not dry clean. Do not iron directly on to CAD-CUT® Basic Film.

Storage

Store in a cool, dry area. Avoid direct heat, sunlight and humidity.

CUTTER GUIDELINES

| CUTTER | BLADE | FORCE | OFFSET | SPEED |
|------------------|-------|---------|--------|----------|
| Roland GX-24 | 45° | 60-70gf | .25 | 15-25c/m |
| Mimaki CG-Series | 37° | 50-60gf | .3 | 15-25c/m |

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

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