

APPLICATION INSTRUCTIONS FOR  
**Materials by the yard**  
Available width: 28" (71cm)



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# Thermo-FLOCK®

Thermo-FLOCK® has a soft, raised, velvety texture that is extremely popular for corporate logos and children's wear. Flock is also the number one choice in Europe for soccer uniforms. (505 micron [+/-10%])



### PREHEAT LOWER PLATEN

Before application, Stahls' recommends lowering the upper platen for 60 seconds. This helps the adhesive to melt more evenly during application.

### Recommended Fabrics

100% cotton  
100% polyester  
Poly/cotton blends  
Polyester knits  
Sublimated Polyester  
Poly/foam & cotton caps  
Satin

*Due to the combination of fabrics, weaves, coatings and dyes used in the textile industry, Stahls' recommends and provides samples of our materials and medias for testing.*

### Accessories Required

Kraft Paper or Reusable Cover Sheet



### PREHEAT & POSITION

Preheat garment for 10 seconds, prior to application. Position design adhesive side down, on garment (reads left to right).

Cover with Kraft Paper or Reusable Cover Sheet before pressing.

### Application on

#### Sublimated Jersey's

Do NOT preheat the garment. Apply Thermo-FLOCK® at 300°F/149°C for 12-15 seconds—light pressure.

### Care Instructions

Machine wash cold or warm using mild detergent. Do not use bleach. Dry at a normal dryer setting on household machines.

Do not iron directly onto Thermo-FLOCK™ (use cover sheet)



### HEAT APPLY

Temperature: 325°-330°F; 162°-165°C  
Time: 8-10 seconds  
Pressure: Light (#3 on Hotronix®)

### Multi-color Designs

Two-color Thermo-FLOCK® is NOT recommended. As an alternative, use Thermo-FILM® for the background and Thermo-FLOCK® as the foreground.

### Storage

Store flat in a cool, dry area. Avoid direct heat, sunlight and humidity.

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

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