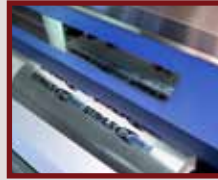


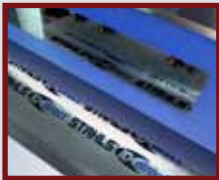
## SOLUTIONS™ METALLIC



**FEED MATERIAL**  
into plotter/cutter  
so that the media  
faces up.



**PRINT DESIGN**  
in positive form  
(do not mirror).



**CUT DESIGN**  
If cutting through  
ink, let the print dry  
for 2-4 hours;  
otherwise you may  
cut immediately.  
Dry times may vary.



**WEED**  
away the excess  
media. If the design was  
cut immediately,  
the print must dry  
30-60 minutes  
before proceeding.



**PLACE MASK**  
over the graphic,  
making sure to  
smooth out any  
air bubbles.  
**REMOVE**  
backing revealing  
material's adhesive.



**PREHEAT & POSITION**  
Preheat garment for  
10 seconds, prior to  
application. Position  
the graphic to be applied  
and cover with  
Kraft Paper.



**HEAT APPLY**  
Temperature:  
325-330°F; 162-165°C  
Time:  
3-5 seconds  
Pressure:  
medium  
#6 on Hotronix®



**PEEL MASK HOT**  
Cover with Kraft Paper  
or Teflon® Sheet and  
reseal for 13-15 seconds.

### Description

For use with solvent / eco solvent  
print and cut systems to create  
full-color metallic images with  
brilliant shine.  
(PU,130 micron [+/-10%])

### Recommended Fabrics

100% cotton  
100% polyester  
Poly/cotton blends  
Woven nylon  
Nylon knits  
Nylon meshes - micro, tricot,  
mini, reversible

Polyester knits  
Polyester mesh  
Sublimated Polyester  
Poly/foam & cotton caps  
Satin  
Cordura®

*Due to the combination of fabrics, weaves,  
coatings and dyes used in the textile  
industry, Stahls' recommends and provides  
samples of our materials and medias for  
testing.*

### Accessories Required

CAD-COLOR® Solutions™ Mask  
Kraft Paper/ Teflon® Sheet  
EZ Weeder® or Tweezers

### Cutting Notes

Be sure to perform test cuts to  
ensure proper blade depth when  
cutting. Cutting too deep will result  
in weeding or masking difficulties.

### Care Instructions

For best results, turn the garment  
inside out. Machine wash warm or  
cold using mild detergent. Do not  
use bleach. Do not iron directly on  
transfer. Tumble dry at low setting. Do  
not dry-clean. Natural distressing can  
occur with repeated washings.

### Storage

Store in a cool, dry area. Avoid  
direct heat, sunlight and humidity.

## CUTTER GUIDELINES

CUTTER	BLADE	FORCE	OFFSET	SPEED
Roland SP-300	45°	135g	.25	30cm/s
Roland VP-300	45°	140g	.75	30cm/s
Roland XC-540	45°	155g	.250	30cm/s
Roland GX-24	45°	160g	.225	30cm/s
Mimaki CG-75 FX	SPB-0001	330g	.15	50cm/s

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

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