

APPLICATION INSTRUCTIONS FOR



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16.25" (41cm) roll for Laser Cutters

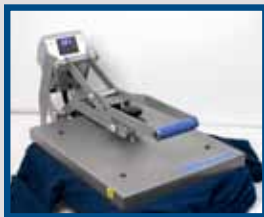
Perma-TWILL®

100% polyester twill material with a permanent adhesive for laser cut, no-sew application. (PU, 425 micron [+/-10%])



PREHEAT LOWER PLATEN

Before application, Stahls' recommends lowering the top platen for 60 seconds. This helps the adhesive to melt more evenly during application.



PREHEAT GARMENT

for 10 seconds, several times to remove moisture, wrinkles and chemical treatment from the image area.



POSITION

design onto garment and press firmly until all edges are smooth.



HEAT APPLY (ONE COLOR APPLICATION)

Time: 20 seconds
Temperature: 345°-350°F; 174°-177°C
Pressure: firm (#7 - #9 on Hotronix®)

NOTE: if knife cutting, sewing is recommended to prevent fraying.

Recommended Fabrics

100% cotton
100% polyester
Poly/cotton blends
Caps
Fleece
Wool Fabric

Due to the combination of fabrics, weaves, coatings and dyes used in the textile industry, Stahls' recommends and provides samples of our materials and medias for testing.

Accessories Required

Kraft Paper or
Reusable Cover Sheet

Care Instructions

Machine wash warm using mild detergent. Do not use bleach. Dry at a normal dryer setting on household machines. Perma-TWILL® can be dry cleaned.

Multi-Layered Designs

2 color: 10 seconds for background, 30 seconds for foreground.

3 color: 10 seconds for background, 10 seconds for 2nd color, and 30 seconds for foreground.

Storage

Store in a cool, dry area. Avoid direct heat, sunlight and humidity.

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

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