

APPLICATION INSTRUCTIONS FOR  
**Transfer Paper**  
Ink or Bubble Jet Transfer Paper



t (001) 586.772.5551 f (001) 586.772.6237

e info@stahlsinternational.com w StahlsInternational.com

## INKTRA™ STRETCH



### CREATE DESIGN

Using your graphics software, create your design and output to your inkjet printer. Stahls' does not recommend cutting 11" x 17" (28cm x 43cm) in half before running through printers.

NOTE: Don't forget to mirror your image before sending the image to the printer.

### RECOMMENDED FABRICS

- 100% cotton
- Poly/cotton blends
- Spandex/Lycra

\*We recommend all materials to be white or light in color.



### TRIM TRANSFER

Be sure to trim the excess transfer paper away from design before heat applying. Leave about 1/4" (0.5cm) border around design.

NOTE: For maximum performance, wait 15 minutes to an hour before heat applying printed design.

### RECOMMENDED PRINTERS

- All Inkjet Printers.
- Recommended for use with original equipment manufacturer inks only.
- NOT recommended for use with generic inks or refilled ink cartridges.



### PREHEAT AND POSITION

It is pertinent to preheat garment before application. Press garment for 5 to 10 seconds to remove moisture, chemical treatment and wrinkles from the transfer area.

Position trimmed InkTra™ Stretch transfer on garment, print side down. Cover with Kraft Paper cover sheet.

### CARE INSTRUCTIONS

#### Washing and Drying

- Wash and dry your transfer according to garment's normal wash instructions.
- You can iron directly on the transfer.



### HEAT APPLY

Using a heat seal machine:  
Time: 25-30 seconds, peel hot or cool  
Temp: 375°F - 400°F (190°C - 205°C)  
Pressure: Medium (#5 or #6 based on Stahls' Hotronix®)

NOTE: Depending on the substrate, a gentle pulling/stretching motion applied to the fabric after removal of the backing paper may aid in the process of the transfer settling into the garment.

### STORAGE

Always store unused paper flat, in a cool and dry area, sealed in a plastic bag so paper is not exposed to any excess moisture.

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

CAD-CUT, CAD-LAB, Pressure Sensitive Poly-TWILL, & Hotronix are trademarks & ® trademarks of GroupeSTAHL™ with one or more patents or patents pending.  
© Stahls' International™ 2009 - All International Rights Reserved

# Suggested Printer Settings

<b>PRINTER</b>	<b>PAPER SETTING</b>	<b>IMAGE QUALITY SETTING</b>
HP Deskjet	T-Shirt Transfer	Normal
Canon	T-Shirt Transfer	Normal
Epson C86	Plain Paper	Photo/Best Photo
Epson 1280	Color Life Photo	Photo/Best Photo
Epson R200	Color Life Photo	Photo/Best Photo
Epson 4000	Photo-Quality inkjet	Normal

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

CAD-CUT, CAD-LAB, Pressure Sensitive Poly-TWILL, & Hotronix are trademarks & ® trademarks of GroupeSTAHL™ with one or more patents or patents pending.  
© Stahls' International™ 2009 - All International Rights Reserved