

GORILLA-GRIP® II

CAD-CUT® GORILLA-GRIP® II provides an excellent, low-cost and time-saving alternative to screenprinting on tightly woven nylons and other fabrics. (PU, 75 micron [+/-10%])



NYLONGRIP®

Recommended Fabrics

100% cotton
Cordura®
Woven nylon
Nylon knits
Nylon meshes - micro, tricot,
mini, reversible

**Hot Pink is not recommended for Cotton fabrics.*

Due to the combination of fabrics, weaves, coatings and dyes used in the textile industry, Stahls' recommends and provides samples of our materials and medias for testing.

Accessories Required

Kraft Paper or reusable cover sheet
EZ Weeder® or Tweezers

Cutting Notes

You should always test cut prior to any production run. Remember cutter settings will need to be adjusted as your blade ages. For optimal cutting and weeding, maintain a line thickness of at least 1/8" (3mm) for lettering & logos.

Care Instructions

Machine wash using mild detergent. Do not use bleach. Dry at a normal dryer setting on household machines. Do not iron directly onto GORILLA-GRIP® II. (use cover sheet)

Multi-Layered Designs

Before the final application, apply the foreground for 2-4 seconds, peel cool. Repeat for additional colors. Finish with final application step.

*Vegas Gold, Metallic Gold, and Metallic Silver should be used as foreground only in 2-color applications.

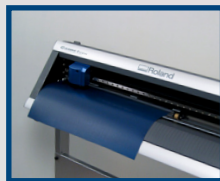
Storage

Store in a cool, dry area. Avoid direct heat, sunlight and humidity.



FEED MATERIAL

into cutter so that carrier is on the bottom. Remove plastic liner from adhesive side before cutting.



CUT LOGO,

words or numbers in reverse (mirror image).



WEED

away excess material leaving only the desired graphic on the carrier.



PREHEAT & POSITION

Preheat garment for 10 seconds, prior to application. Position weeded design on garment with the carrier side up.

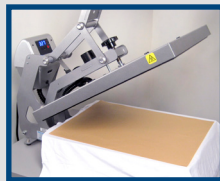
(reads left to right)

Place a Kraft Paper cover sheet over carrier before pressing.



HEAT APPLY

Temperature:
320°F; 160°C
Time:
2-4 seconds
Pressure:
light
#2 on Hotronix®



FINAL APPLICATION

Cover with Kraft Paper and reseal for 8-10 seconds.

PEEL COOL

The design must cool completely before carefully peeling the Poly-carrier.

CUTTER GUIDELINES

CUTTER	BLADE	FORCE	OFFSET	SPEED
Roland GX-24	60° / 45°	80-100g / 100-150g	.30 / .25	50cm/s
Ioline 100	45°	150g	.15	50%
Ioline 300	30°	100g	.15	25%

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

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