

## Gloss

Thin film material, soft and shiny as patent leather, available in four (4) fashion colors. Perfect for logos with small to medium details. Applies onto an array of materials. (PU, 95 microns [+/- 10%]).

### Recommended Fabrics

100% cotton  
100% polyester  
Poly/cotton blends

*Due to the combination of fabrics, weaves, coatings and dyes used in the textile industry, Stahls' recommends and provides samples of our materials and medias for testing.*



**FEED MATERIAL**  
into cutter so that the carrier is on the bottom.



**CUT LOGO,**  
words or numbers in reverse (*mirror image*).

### Accessories Required

Kraft Paper or Teflon® Sheet  
EZ Weeder® or Tweezers



**WEED**  
away excess material leaving only the desired graphic on the carrier.



**PREHEAT & POSITION**  
Preheat garment for 10 seconds, prior to application. Position weeded design on garment with the carrier side up.

(reads left to right)

Place cover sheet over graphic before pressing.

### Cutting Notes

You should always test cut prior to any production run. Remember cutter settings will need to be adjusted as your blade ages. For optimal cutting and weeding, maintain a line thickness of at least 1/16" (1.5mm) in your design.



**HEAT APPLY**  
Temperature:  
305°F; 152°C  
Time:  
10-15 seconds  
Pressure:  
medium  
#5 on Hotronix®



**PEEL COOL**  
The design must cool completely before peeling the clear carrier.

### Care Instructions

Turn garment inside out. Machine wash Cold using mild detergent. Do not use bleach. Dry at a normal dryer setting on household machines. Do not dry clean.

### Multi-Layered Designs

Apply background for 3-5 seconds, peel carrier cool. Repeat for additional colors. Finish with final application of 10-15 seconds. Peel cool.

### Storage

Store in a cool, dry area. Avoid direct heat, sunlight and humidity.

## CUTTER GUIDELINES

CUTTER	BLADE	FORCE	OFFSET	SPEED
Roland GX-24	45° / 60°	70-100g / 50-100g	.25 / .5	30cm/s

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

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