

## Glitter Flake

Add some extra glitter and sparkle to your design. With many colors to chose from and a unique texture this material ensures to enhance any fashion wear. Easy to cut and weed medium to small details (PVC, 115 micron [+/- 10%]).



### Glitter

#### Recommended Fabrics

100% cotton  
100% polyester  
Poly/cotton blends

*CAD-CUT® Glitter Flake light pink will change its appearance dramatically when heat applied onto dark colored textiles, creating exciting effects.*

*Due to the combination of fabrics, weaves, coatings and dyes used in the textile industry, Stahls' recommends and provides samples of our materials and medias for testing.*

#### Accessories Required

Kraft Paper or Teflon® Sheet  
EZ Weeder® or Tweezers

#### Cutting Notes

You should always test cut prior to any production run. For optimal cutting and weeding, maintain a line thickness of at least 1/8" (3mm) for lettering & logos.

#### Care Instructions

Machine wash warm using mild detergent. Do not use bleach. Dry at a normal dryer setting on household machines. Do not iron directly onto CAD-CUT® Glitter Flake // Glitter. (use cover sheet)

#### Multi-Layered Designs

Not recommended for multi-layer applications.

#### Storage

Store in a cool, dry area. Avoid direct heat, sunlight and humidity.



#### FEED MATERIAL

into cutter so that the carrier is on the bottom.



#### CUT LOGO,

words or numbers in reverse (mirror image).



#### WEED

away excess material leaving only the desired graphic on the carrier.



#### PREHEAT & POSITION

Preheat garment for 10 seconds, prior to application. Position weeded design on garment with the carrier side up.

(reads left to right)

Place a Kraft Paper cover sheet over carrier before pressing.



#### HEAT APPLY

Temperature:  
320°F; 160°C  
Time:  
10-15 seconds  
Pressure:  
medium-firm  
#6-7 on  
Hotronix®



#### PEEL COOL

Allow the design to cool before peeling the clear carrier.

It is best to peel carrier away from the garment as opposed to pulling the garment from the carrier.

### CUTTER GUIDELINES

CUTTER	BLADE	FORCE	OFFSET	SPEED
Roland GX-24	60° / 45°	160-190g / 140-180g	.25	50cm/s

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

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