

## Flock

Provides optimal opacity and coverage with it's soft, raised, velvety texture and high fiber density and high flock pile. (440 micron [+/-10%])



### FEED MATERIAL

into cutter so that the carrier is on the bottom.



### CUT LOGO,

words or numbers in reverse (mirror image).

### Recommended Fabrics

100% cotton  
100% polyester  
Poly/cotton blends  
Acrylics

*Due to the combination of fabrics, weaves, coatings and dyes used in the textile industry, Stahls' recommends and provides samples of our materials and medias for testing.*

### Accessories Required

Kraft Paper or Reusable Cover Sheet  
EZ Weeder® or Tweezers



### WEED

away excess material leaving only the desired graphic on the carrier.



### PREHEAT & POSITION

Preheat garment for 10 seconds, prior to application. Position weeded design on garment with the clear carrier side up.

*(reads left to right)*

Place a Kraft Paper cover sheet over carrier before pressing.

### Cutting Notes

You should always test cut prior to any production run. Remember cutter settings will need to be adjusted as your blade ages. For optimal cutting and weeding, maintain a line thickness of at least 1/8" (3mm) for lettering & logos.



### HEAT APPLY

Temperature:  
355°F; 180°C  
Time:  
15-25 seconds  
Pressure:  
medium  
#5 on Hotronix®



### PEEL COOL

Allow to cool completely before peeling carrier. It is best to peel carrier away from garment as opposed to pulling the garment from the carrier.

### Care Instructions

Machine wash warm using mild detergent. Do not use bleach. Dry at a normal dryer setting on household machines. Do not dry-clean. Do not iron directly onto CAD-CUT® Flock. (use cover sheet)

### Multi-Layered Designs

CAD-CUT® Flock is not recommended for multi-layered applications.

## CUTTER GUIDELINES

CUTTER	BLADE	FORCE	OFFSET	SPEED
Roland GX-24	60°	200g	.550	15-20cm/s

### Storage

Store in a cool, dry area. Avoid direct heat, sunlight and humidity.

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

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