

Fashion-FILM™ Electric

Unlike any other product on the market, CAD-CUT® Fashion-FILM™ Electric features a high energy palette designed to inspire your customers. Select from 8 different colors featuring a unique jeweled like finish. (PU, 75 micron [+/- 10%])



FEED MATERIAL
into cutter so that the carrier is on the bottom.



CUT LOGO,
words or numbers in reverse (mirror image).



WEED
away excess material leaving only the desired graphic on the carrier.



PREHEAT & POSITION
Preheat garment for 10 seconds, prior to application. Position weeded design on garment with the carrier side up.

(reads left to right)

Place a Kraft Paper cover sheet over carrier before pressing.



HEAT APPLY
Temperature:
320°F; 160°C
Time:
13-15 seconds
Pressure:
medium
#5 on Hotronix®



PEEL HOT
It is best to peel carrier away from garment as opposed to pulling the garment from the carrier.

Recommended Fabrics

100% cotton
100% polyester
Poly/cotton blends
Lycra®/ Spandex blends
Polyester knits
Polyester mesh
Poly/foam & cotton caps
Satin

Due to the combination of fabrics, weaves, coatings and dyes used in the textile industry, Stahls' recommends and provides samples of our materials and medias for testing.

Accessories Required

Kraft Paper or reusable cover sheet
EZ Weeder® or Tweezers

Cutting Notes

You should always test cut prior to any production run. For optimal cutting and weeding, maintain a line thickness of at least 1/16" (1.5mm) for lettering & logos.

Care Instructions

Turn garment inside out. Machine wash cold using mild detergent. Do not use bleach. Dry at a normal dryer setting on household machines. Do not dry clean.

CUTTER GUIDELINES

CUTTER	BLADE	FORCE	OFFSET	SPEED
Roland GX-24	45° / 60°	100g / 130g	.225 / .425	50cm/s
Ioline 100	45° / 60°	110g / 40g	.15 / .45	50%
Ioline 300	45° / 30°	160g / 165g	.15	50%

Multi-Layered Designs

Apply Background for 3-5 seconds, peel carrier hot. Repeat for additional colors. Finish with final application of 13-15 seconds. Peel Hot.

Storage

Store in a cool, dry area. Avoid direct heat, sunlight and humidity.

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

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