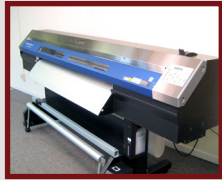
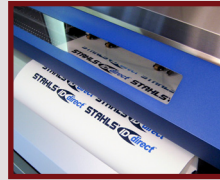


Express Print



FEED MATERIAL
 into plotter/cutter
 so that the media
 faces up.



PRINT DESIGN
 in positive form.



SPORTSFILM

Description

For use with solvent and eco solvent print and cut systems. CAD-COLOR® Express Print is lightweight and has the ability to absorb vibrant colors and features a semi-matte finish once heat applied.
 (PU, 88 micron [+/- 10%])

Recommended Fabrics

- Cotton*
- Polyester*
- Poly/cotton blends*
- Lycra®/ Spandex blends
- Polypropylene

* best choice

Due to the combination of fabrics, weaves, coatings and dyes used in the textile industry, Stahls' recommends and provides samples of our materials and medias for testing.

Accessories Required

- CAD-COLOR® Medium Tack Mask
- Kraft Paper or Reusable Cover Sheet
- EZ Weeder® or Tweezers

Cutting Notes

Be sure to perform test cuts to ensure proper blade depth when cutting. Cutting too deep will result in weeding or masking difficulties.

Care Instructions

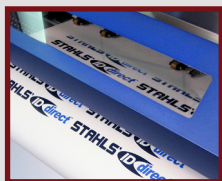
For best results, turn the garment inside out. Machine wash warm or cold using mild detergent. Do not use bleach. Do not iron directly on transfer. Tumble dry at low setting. Do not dry-clean.

Storage

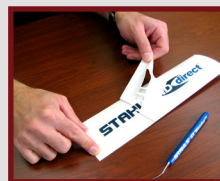
If designs will not be heat applied immediately, return masked designs to paper backing for storage. Avoid humid spaces and extreme changes in temperature.

Application for Polypropylene

Heat Apply—
 Temperature: 250°F; 121°C
 Time: 15 seconds
 Pressure: medium
 #5 on Hotronix®
 Peel HOT



CUT DESIGN
 Most designs may
 be cut immediately.
 Designs require
 a 2 hour drytime.



WEED
 away the excess media.



PLACE MASK
 over the graphic,
 making sure to
 smooth out any air
 bubbles.

REMOVE BACKING



PREHEAT & POSITION

Preheat garment for
 10 seconds, prior to
 application. Position &
 place cover sheet over
 graphic.



HEAT APPLY

Temperature:
 300°F; 149°C
 Time:
 15-20 seconds
 Pressure:
 medium
 #5 on Hotronix®



PEEL WARM

Wait 5 seconds, peel
 mask WARM.

CUTTER GUIDELINES

CUTTER	BLADE	FORCE	OFFSET	SPEED
Roland VP-300	45° / 60°	90g / 65-75g	.25	30cm/s
Roland GX-24	45° / 60°	70-80g	.225	50cm/s

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

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