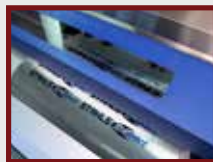


SuperTEK™ GLOSS CLEAR

Print and cut your design or use SuperTEK Gloss Clear to simply cut the shape you desire and heat apply onto your white/light colored performance wear. Create wet, liquid, shiny effects by utilizing this unique, extremely thin polyurethane material, turning heads along the way. (PU, 50 micron [+ / - 10%])



FEED MATERIAL
 into plotter/cutter so that the media faces up.



PRINT DESIGN
 in reverse (mirror image).



CUT DESIGN
 If cutting through ink, let the print dry for 30 minutes* other-wise you may cut immediately.



WEED
 away the excess media.



PREHEAT AND POSITION
 Preheat garment for 10 seconds prior to application. Position and place cover sheet over graphic.



HEAT APPLY
 Temperature: 305°F; 150°C
 Time: 10 seconds
 Pressure: medium
 #6 on Hotronix®, 60 PSI



PEEL COOL
 Allow to cool before peeling carrier. It is best to peel carrier away from garment as opposed to pulling the garment from the carrier.

* Dry times may vary.

Recommended Fabrics

Cotton
 Polyester
 Lycra®/ Spandex
 Nylon
 Cordura®
 Leather
 Neoprene

Due to the combination of fabrics, weaves, coatings and dyes used in the textile industry, Stahls' recommends and provides samples of our materials and medias for testing.

Accessories Required

Kraft Paper Cover Sheet
 EZ Weeder® or Tweezers

Cutting Notes

We recommend a premium blade for detailed designs.

Be sure to perform test cuts to ensure proper blade depth when cutting. Cutting too deep will result in weeding or masking difficulties.

Care Instructions

For best results, turn garment inside out. Machine wash warm or cold using mild detergent. Do not bleach. Do not iron directly on transfer. Tumble dry low setting. Do not dry clean.

Storage

If graphics will not be heat applied immediately, return masked designs to backing for storage. Avoid humid spaces and extreme changes in temperature.

Suitable Inks

Solvent
 Eco-Solvent

Application Range

Standard temperature for application is 305°F/150°C.

The temperature may be adjusted up to 20 degrees lower for heat sensitive fabrics

CUTTER GUIDELINES

CUTTER	BLADE	FORCE	OFFSET	SPEED
Roland SP-300	45°	80-90g	.25	30cm/s
Roland VP-300	45°	80-90g	.25	30cm/s
Roland XC-540	45°	80-90g	.25	30cm/s
Roland GX-24	45°	80-90g	.25	30cm/s

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

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