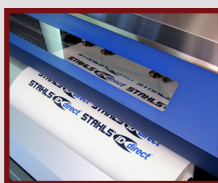


Basic Print™



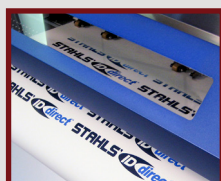
FEED MATERIAL
into plotter/cutter so that the printable side of the media faces up.



PRINT DESIGN
in positive form (do not mirror).

Description

White, polyurethane media developed for solvent and eco-solvent print and cut systems. Reproduce vibrant designs and logos utilizing this matte material. Ink dries quickly and weeding is as easy as child's play (PU, 100 micron [+/- 10%]).



CUT DESIGN
If cutting through ink, let the print dry for 2-4 hours; otherwise you may cut immediately. Dry times may vary.



WEED
away the excess media. If the design was cut immediately, the print must dry 30-60 minutes before proceeding.

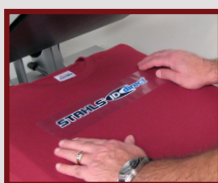
Recommended Fabrics

100% Cotton
100% Polyester
Poly/Cotton blends

Due to the combination of fabrics, weaves, coatings and dyes used in the textile industry, Stahls' recommends and provides samples of our materials and medias for testing.



PLACE MASK
over the graphic, making sure to smooth out any air bubbles.
REMOVE
backing revealing materials adhesive.



PREHEAT & POSITION
Preheat garment for 3-5 seconds, prior to application. Position the graphic & cover with a cover sheet.

Accessories Required

CAD-COLOR® Medium Tack Mask
Kraft Paper or Reusable Cover Sheet
EZ Weeder® or Tweezers

Cutting Notes

Be sure to perform test cuts to ensure proper blade depth when cutting. Cutting too deep will result in weeding or masking difficulties.



HEAT APPLY
Temperature:
310-320°F; 155-160°C
Time:
10-12 seconds
Pressure:
medium
#4-6 on Hotronix®



PEEL MASK WARM/COOL
Cover with Kraft Paper or Reusable Cover Sheet and reseat for 3-5 seconds.

Care Instructions

For best results, turn the garment inside out. Machine wash warm (40°C) or cold using mild detergent. Do not use bleach. Do not iron directly on transfer. Tumble dry at low setting. Do not dry-clean. Natural distressing can occur with repeated washings.

CUTTER GUIDELINES

CUTTER	BLADE	FORCE	OFFSET	SPEED
Roland VP-300	45°	90g	.25	30cm/s
Roland GX-24	45° / 60°	70-80g	.225	50cm/s

Storage

Store in a cool, dry area. Avoid direct heat, sunlight and humidity.

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. Before using, please determine the suitability of product for its intended use. The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

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